



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D2933-1RLC
Job Sheet 167731



Part No: D2933-1RLC

Job Qty: 2 ea

Part Name: Saddle LH In, 206



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/6/17

Job Tracking No:

Due Date: 12/8/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Reuc

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/7/17	12/7/17	0.00	0.00	Start Up Machining		FK 17-12-4
100	CNC Vertical Machining	2 pcs	12/7/17	12/7/17	0.20	2.72	HAAS 1		1/17-12-11
110	Mill Conv	2 pcs	12/7/17	12/7/17	0.00	2.72	Mill Conv 1		1/17-12-11
120	QC	2 pcs	12/7/17	12/7/17	0.00	0.00	QC1		1/17-12-11
130	QC	2 pcs	12/7/17	12/7/17	0.00	0.00	QC8		1/17-12-11
140	HandFinish	2 pcs	12/7/17	12/7/17	0.00	0.11	HandFinish1		2017/12/12 JS
150	SprayPaint	2 pcs	12/8/17	12/8/17	0.00	0.21	Spray Paint		AA TAN BAS 11
160	QC	2 pcs	12/8/17	12/8/17	0.00	0.00	QC14		PD 11
170	Packaging	2 pcs	12/8/17	12/8/17	0.00	0.00	Packaging3	57405	AT 18-11-89-10
180	QC21-SA	2 Ea	12/8/17	12/8/17	0.00	0.00	QC21		

Part Op 100 - Program part number and batch number.

Descriptions: 110 - Machine Keyway and inspect per attached dimension sheet

150 - (Boeing primer and same paint as float skid tubes).

Prime 138408
Paint 138669

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D6101-001 S016627	2	29	0	0

Part Specifications

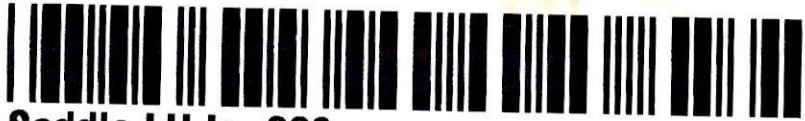
Specifications could not be found.

Plex 11/6/17 10:39 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S016630

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Saddle LH In, 206

PART NO: D2933-1RLC
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/04/17

Job No: 167731

DART AEROSPACE LTD		Work Order:	167731
Description: 206 Saddle, Inboard, Left side		Part Number:	D2933-1
Inspection Dwg: D2933 Rev: C DSK: Rev:		Page 1 of 1	

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

Dim	Min	Max	Go/No Go Gauge	Record Actual Dimensions				
				1	2	3	4	5
A	0.100	0.140		.121	.121			
B	0.100	0.140		.119	.119			
C	0.100	0.140		.125	.125			
D	0.210	0.230		.222	.223			
E	1.245	1.255		1.250	1.250			
F	1.245	1.255		1.250	1.250			
G	2.495	2.505		2.500	2.500			
H	0.510	0.515		.511	.500			
I	1.572	1.582		1.577	1.577			
J	2.495	2.505		2.500	2.500			
K	0.257	0.262		.257	.257			
L	0.312	0.317		.312	.312			
M	0.235	0.240		.237	.238			
N	0.100	0.140		.122	.121			
O	0.540	0.560		.550	.550			
P	0.490	0.510		.500	.500			
Q	3.715	3.725		3.720	3.720			
R	2.470	2.510		2.495	2.493			
S	0.240	0.270		.252	.251			
T	0.100	0.180		.138	.138			
U	1.625	1.635		1.630	1.630			
V	1.362	1.372		1.367	1.367			
W	0.316	0.321		.316	.316			
X	1.125	1.145		1.135	1.135			
Y	1.565	1.585		1.575	1.575			
Z	0.178	0.198		.188	.188			
AA								
AB								
AC								
AD								
AE								
Accept/Reject								

Measured by: SBL 33	Date: 17/12/06
Audited by: B.e	Date: 17-12-11
Prototype Approval: N/A	Date: N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	02.12.12	Re-format; Added Dim. X-Y, DT8683, DT8686, DT8690 & DT8695 A/B	KJ/RF	
C	06.10.03	Removed DT8683, DT8686 & DT8690	KJ/JLM	
D	07.03.21	Revised per drawing revision C	KJ/JLM	
E	08.01.16	DT8695 A/B removed from dimension Y	KJ/EC/DD	